

# BAS-016B

## Lockstitch Button Sewer with Button Feeder



### Specifications

Use	Lockstitch button sewer
Sewing speed	2,500 rpm
No. of stitches	13 · 15 · 17 · 19 · 20 · 22 · 23 · 24 26 · 27 · 28 · 30 · 32 · 34 · 38
Feed length (X × Y)	(0.1 – 6.4) × (0.1 – 6.4)
Button clamp lifter stroke	10 mm
Button type	Flat (2-hole, 3-hole, 4-hole)
Button diameter	9 – 22 mm
Button feed time	0.35 sec.
Button loading	Rear loading
Power source of the feeder	DC motor
Button arrangement	Vibration bowl, front-back discrimination
Button feed error detector	Available
Needle	TQ × 1 #12

# Gauge parts list

## Feed plate

◆159971-001*				

## Needle hole plate

HS	S40917-001	HT	S40925-001	HU	S52079-001	HV	S52080-001
HW	S52081-001	HX	◆S52082-001				

\*The part indicated with ◆ is a standard part.

\*Refer to BE-438B for pattern programs.

# Gauge parts list

## For 2-hole button

Button catch plate assy				
Mark	a (mm)	Ø (mm)	h (mm)	Part code
C	2.6	1.0	4	S06686-001
D	2.8	1.2	4	S06686-002
E	3.0	1.2	4	S06686-003
F	3.2	1.2	4	◆S06686-004
G	3.4	1.2	4	S06686-005
H	3.6	1.2	4	S06686-006
J	3.8	1.2	4	S06686-007
K	3.2	1.5	4	S06686-008
L	3.4	1.5	4	S06686-009
M	3.6	1.5	4	S06686-010
N	3.8	1.5	4	S06686-011

## For 4-hole button

Button catch plate assy, W				
Mark	a (mm)	Ø (mm)	h (mm)	Part code
D	2.2	1.0	4	S06687-001
E	2.4	1.0	4	S06687-002
F	2.6	1.2	4	◆S06687-003
G	2.8	1.2	4	S06687-004
H	3.0	1.2	4	S06687-005
J	3.2	1.2	4	S06708-001
K	3.4	1.5	4	S06708-002
L	3.6	1.5	4	S06708-003
M	3.2	1.5	4	S06708-004

Pin			
	L (mm)	Ø (mm)	Part code
	9	1.0	S06688-001
	9	1.2	S06689-001
	9	1.5	S06690-001

Button catch plate, blank			Ø (mm)	Part code
			6	S06133-001
			8.5	S06710-001

Gauge parts	
◆S06620-001	
ボタン受け台組 Button catch plate assy	

\*The part indicated with ◆ is a standard part.

# Gauge parts list

		Button clamp															
		A S05356-000		B S06569-000		C S06570-000		D S09351-000		E S09352-000							
		Accessory		Accessory		Standard		Accessory		Accessory							
Vertical section of button																	
d		Ø 8 mm		Ø 8 mm		Ø 8 mm		Ø 10 mm		Ø 10 mm							
		Option				Option											
		F S09353-000		G S09354-000		H S09355-000		J S09356-000									
Vertical section of button																	
d		Ø 12 mm				Ø 12 mm				Ø 16 mm				Ø 16 mm			

Button upper cover		
Mark	d (mm)	Part code
A	9 – 12	◆S09601-100
B	12 – 16	S09602-100
C	16 – 22	S09603-100

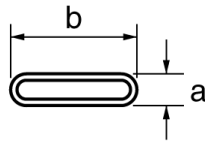
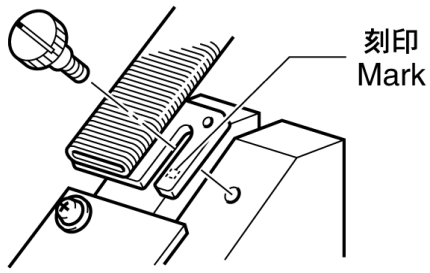
Spacer		
Mark	d (mm)	Part code
A	0.4	◆S09604-100
B	0.8	◆S09605-100
C	0.2	S13186-100

Sorting plate			
◆S05433-000	(U) S06814-000	UB S06816-000	M S06815-000

\*The part indicated with ◆ is a standard part.

## Gauge parts list

### Shoot coil assy



Mark	a (mm) × b (mm)	Parts code
A	2.7 × 15	◆S07042-001
B	3.5 × 17	◆S07042-002
C	4.0 × 25	S07042-003
D	2.5 × 13	S07042-004
E	3.0 × 13	S07042-005
F	3.2 × 15	S07042-006
G	3.8 × 15	S07042-007
H	4.0 × 17	S07042-008
J	4.5 × 17	S07042-009
K	3.5 × 18	S07042-010
L	4.0 × 20	S07042-011
M	4.5 × 21	S07042-012
N	5.7 × 22	S07042-013
P	4.7 × 25	S07042-014
Q	2.0 × 13	S07042-015
R	2.0 × 22	S07042-016
S	2.7 × 17	S07042-017
T	2.2 × 17	S07042-018
U	2.7 × 20	S07042-019

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